

GP PEELABALE 405 LACQUER

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== Description

Single pack air-drying Peelable lacquer.

== Recommended Use

Recommended as a Peelable lacquer for protection during transit and storage.

== Physical Data

COLOUR	: Clear / Tinted
FINISH	: NA
FLASH POINT	: Above 23° C
SHELF LIFE	: 6 months

== Surface Preparation

Clean the coated substrate with Muslin Cloth (i.e. cloth without starch or linters). Bare surface should be cleaned with solvent 009 so as to remove any oil, dirt etc.

== Application Data

APPLICATION	: By Conventional Spray
THINNER	: Type 004 or Equivalent
RECOMMENDED DFT	: 10 - 15 μ .
OVERCOATING INTERVAL	: NA
COMPATIBILITY	: Can be top coated on smooth, polished metal or surfaces coated & thoroughly cured with Epoxy, Polyurethane or any two-component system

== Application Method

Application: By Conventional Spray

Generally no thinner is required for application but depending upon line condition thinner 004 to be added, Apply evenly in criss-cross manner and ensure the uniform application.

For Conventional Spray application:

Thinner: Type 004

Addition: 5 % max

Nozzle Orifice: 1.2 - 1.4 mm

Nozzle Pressure: 40-70 p.s.i



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Protection

ISO 9001
ISO 14001

Additional Information

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following section of Grand Polycoats' Data manual :

- Guide to Product Data Sheet
- Surface Preparation Details
- Paint Application Details
- MSDS

Notes

1. Do not apply paint when temperature falls below 10°C or rises above 50°C and when Relative Humidity is above 85% or during rain, fog or mist. Surface temperature must always be minimum of 3°C above Dew point.
2. Spray equipment should be cleaned with GP's recommended thinner otherwise equipment is liable to be damaged.
3. Shelf life indicated is minimum for this Product in sealed conditions and it is subject to re-inspection thereafter. Individual component is required to be stored in cool, dry and covered condition, away from heat and ignition.

Health & Safety

This is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapour as well as contact between the wet paint and exposed skin or eyes.

Limitation of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. We make no other warranty or guarantee of any kind, express or implied, including merchantability and fitness for particular purpose. Liability, if any, is limited to replacement of the product or refund of the purchased price. Labour or cost of labour and other consequential damages are hereby excluded.



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