

# GP PLAST PS 912

## IMC COATING

### == Description

Single pack air-drying IMC coating.

### == Recommended Use

It is recommended as an In mold coating.

### == Physical Data

COLOUR	: Assorted
FINISH	: NA
FLASH POINT	: Above : 23°C
SHELF LIFE	: 6 months

### == Surface Preparation

Clean the mold with thinner 912 so as to remove any kind of dust, oil, grease & wipe with muslin Cloth (i.e. cloth without starch or linters). Apply coat of IMC coating on mold.

### == Application Data

APPLICATION	: By Conventional Spray
THINNER	: Type 091 or Equivalent
RECOMMENDED DFT	: 15 - 20 $\mu$ .
OVERCOATING INTERVAL	: NA
COMPATIBILITY	: NA

### == Application Method

Application By Conventional Spray

**For Conventional Spray application :**

Thinner: Type 091 or Equivalent

Addition: 10 - 15%

Nozzle Orifice: 1.2 - 1.4 mm

Nozzle Pressure: 40 - 70 p.s.i



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## Additional Information

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following section of Grand Polycoats' Data manual :

- Guide to Product Data Sheet
- Surface Preparation Details
- Paint Application Details
- MSDS

## Notes

1. Do not apply paint when temperature falls below 10°C or rises above 50°C and when Relative Humidity is above 85%. Do not apply during rain, fog or mist. Surface temperature must always be minimum of 3°C above Dew point.
2. Spray equipment and mold should be cleaned with GP's recommended thinner otherwise equipment is liable to be damaged.
3. Special product for Flexible IMC & foams are available on request. Contact Grand Polycoat's representative for further assistance.
4. Shelf life indicated is minimum for this Product and it is subjected to re-inspection thereafter. Individual component is required to be store in cool, dry and covered condition, away from heat and ignition.

## Health & Safety

This is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapours as well as contact between the w paint and exposed skin or eyes.

## Limitation of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform to the specifications contained herein. We make no other warranty or guarantee of any kind, express or implied, including merchantability and fitness for particular purpose. Liability, if any, is limited to replacement of the product or refund of the purchased price. Labour or cost of labour and other consequential damages are hereby excluded.



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